



SAFETY DATA SHEET

DOW CHEMICAL THAILAND LTD

Product name: Propylene Glycol USP/EP

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DOW CHEMICAL THAILAND LTD encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: Propylene Glycol USP/EP

Recommended use of the chemical and restrictions on use

Identified uses: We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative. Humectant and solvent for: Foodstuffs. Flavours. Cosmetics. Pharmaceuticals. Personal care applications. Not for use in cat food.

COMPANY IDENTIFICATION

DOW CHEMICAL THAILAND LTD

2. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a substance.

CASRN / EC-No. / Index-No.	Concentration	Component	Classification
CASRN 57-55-6 EC-No. 200-338-0 Index-No. —	> 99.8 %	Propylene glycol	Not classified

3. HAZARDS IDENTIFICATION

Classification of the substance or mixture

Not classified as hazardous according to regulatory criteria.

Other hazards

no data available

4. FIRST AID MEASURES

Description of first aid measures

General advice: If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air; if effects occur, consult a physician.

Skin contact: Wash off with plenty of water.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: Never give fluids or induce vomiting if patient is unconscious or is having convulsions.

Most important symptoms and effects, both acute and delayed: Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

Unsuitable extinguishing media: Do not use direct water stream. May spread fire.

Special hazards arising from the substance or mixture

Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide.

Unusual Fire and Explosion Hazards: Container may rupture from gas generation in a fire situation. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids.

Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container. Burning liquids may be extinguished by dilution with water. Do not use direct water stream. May spread fire. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage.

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection. Keep unnecessary and unprotected personnel from entering the area. Keep personnel out of low areas.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Contain spilled material if possible. Small spills: Any absorbent material. Collect in suitable and properly labeled open containers. Wash the spill site with large quantities of water. Large spills: Dike area to contain spill. Pump into suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

7. HANDLING AND STORAGE

Precautions for safe handling: Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion.

Product handled hot may require additional ventilation or local exhaust. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Conditions for safe storage: Store away from direct sunlight or ultraviolet light. Keep container tightly closed when not in use. Store in a dry place. Protect from atmospheric moisture. Store in the following material(s): Stainless steel. Aluminum. Container lined with phenolic or epoxy-phenolic FDA food contact approved coating. 316 stainless steel. Opaque HDPE plastic container.

Storage stability

Shelf life: Use within 24 Month

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure limits are listed below, if they exist.

Component	Regulation	Type of listing	Value/Notation
Propylene glycol	US WEEL	TWA	10 mg/m ³

Exposure controls

Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields). Safety glasses (with side shields) should be consistent with EN 166 or equivalent. If there is a potential for exposure to particles which could cause eye discomfort, wear chemical goggles. Chemical goggles should be consistent with EN 166 or equivalent.

Skin protection

Hand protection: Chemical protective gloves should not be needed when handling this material. Consistent with general hygienic practice for any material, skin contact should be minimized.

Other protection: No precautions other than clean body-covering clothing should be needed.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. In misty atmospheres, use an approved particulate respirator. Use the following CE approved air-purifying respirator: Organic vapor cartridge with a particulate pre-filter, type AP2.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	Liquid.
Color	Colorless
Odor	Odorless
Odor Threshold	No test data available
pH	Not applicable
Melting point/range	< -20 °C <i>EC Method A1</i>
Freezing point	< -20 °C <i>EC Method A1</i>
Boiling point (760 mmHg)	184 °C at 752.46 mmHg <i>EC Method A2</i>
Flash point	closed cup 104 °C at 1,000.1 hPa <i>EC Method A9 (PMCC)</i>
Evaporation Rate (Butyl Acetate = 1)	0.01 <i>Estimated.</i>
Flammability (solid, gas)	Not applicable to liquids
Lower explosion limit	2.6 % vol <i>Estimated.</i>
Upper explosion limit	12.5 % vol <i>Estimated.</i>
Vapor Pressure	20 Pa at 25 °C <i>EC Method A4</i>
Relative Vapor Density (air = 1)	2.62 <i>Literature</i>
Relative Density (water = 1)	1.03 at 20 °C / 20 °C <i>EC Method A3</i>
Water solubility	100 % at 20 °C <i>EC Method A6</i>
Partition coefficient: n-octanol/water	log Pow: -1.07 <i>Measured</i>
Auto-ignition temperature	> 400 °C at 100.01 kPa <i>EC Method A15</i>

Decomposition temperature	No test data available
Dynamic Viscosity	43.4 mPa.s at 25 °C <i>Literature</i>
Kinematic Viscosity	No test data available
Explosive properties	Not explosive
Oxidizing properties	No
Liquid Density	1.03 g/cm ³ at 20 °C <i>Literature</i>
Molecular weight	no data available
Percent volatility	no data available
pour point	< -57 °C <i>Literature</i>

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: no data available

Chemical stability: Stable under recommended storage conditions. See Storage, Section 7.
Hygroscopic

Possibility of hazardous reactions: Polymerization will not occur.

Conditions to avoid: no data available

Incompatible materials: Avoid contact with: Strong acids. Strong bases. Strong oxidizers.

Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials. Decomposition products can include and are not limited to: Aldehydes. Alcohols. Ethers. Organic acids.

11. TOXICOLOGICAL INFORMATION

Toxicological information on this product or its components appear in this section when such data is available.

Acute toxicity

Acute oral toxicity

Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

LD50, rat, > 20,000 mg/kg

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

LD50, rabbit, > 2,000 mg/kg No deaths occurred at this concentration.

Acute inhalation toxicity

At room temperature, exposure to vapor is minimal due to low volatility. Mist may cause irritation of upper respiratory tract (nose and throat).

LC50, rabbit, 2 Hour, Aerosol, 317.042 mg/l No deaths occurred at this concentration.

Skin corrosion/irritation

Prolonged contact is essentially nonirritating to skin.
Repeated contact may cause flaking and softening of skin.

Serious eye damage/eye irritation

May cause slight temporary eye irritation.
Corneal injury is unlikely.
Mist may cause eye irritation.

Sensitization

Did not cause allergic skin reactions when tested in humans.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

In rare cases, repeated excessive exposure to propylene glycol may cause central nervous system effects.

Carcinogenicity

Did not cause cancer in laboratory animals.

Teratogenicity

Did not cause birth defects or any other fetal effects in laboratory animals.

Reproductive toxicity

In animal studies, did not interfere with reproduction. In animal studies, did not interfere with fertility.

Mutagenicity

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

12. ECOLOGICAL INFORMATION

Ecotoxicological information on this product or its components appear in this section when such data is available.

Ecotoxicity

Acute toxicity to fish

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

LC50, Oncorhynchus mykiss (rainbow trout), static test, 96 Hour, 40,613 mg/l, OECD Test Guideline 203

Acute toxicity to aquatic invertebrates

LC50, Ceriodaphnia Dubia (water flea), static test, 48 Hour, 18,340 mg/l, OECD Test Guideline 202

Acute toxicity to algae/aquatic plants

ErC50, Pseudokirchneriella subcapitata (green algae), 96 Hour, Growth rate inhibition, 19,000 mg/l, OECD Test Guideline 201

Toxicity to bacteria

NOEC, Pseudomonas putida, 18 Hour, > 20,000 mg/l, Method Not Specified.

Chronic aquatic toxicity

Chronic toxicity to aquatic invertebrates

NOEC, Ceriodaphnia Dubia (water flea), semi-static test, 7 d, number of offspring, 13,020 mg/l

Persistence and degradability

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability. Biodegradation may occur under anaerobic conditions (in the absence of oxygen).

10-day Window: Pass

Biodegradation: 81 %

Exposure time: 28 d

Method: OECD Test Guideline 301F or Equivalent

10-day Window: Not applicable

Biodegradation: 96 %

Exposure time: 64 d

Method: OECD Test Guideline 306 or Equivalent

Bioaccumulative potential

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): -1.07 Measured

Bioconcentration factor (BCF): 0.09 Estimated.

Mobility in Soil

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

Potential for mobility in soil is very high (Koc between 0 and 50).

Partition coefficient(Koc): < 1 Estimated.

Results of PBT and vPvB assessment

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Other adverse effects

This substance is not in Annex I of Regulation (EC) No 1005/2009 on substances that deplete the ozone layer.

13. DISPOSAL CONSIDERATIONS

Disposal methods: Any disposal practice must be in compliance with all local and national laws and regulations. Do not dump into any sewers, on the ground, or into any body of water. DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device.

14. TRANSPORT INFORMATION

Classification for ROAD and Rail transport:

Not regulated for transport

Classification for SEA transport (IMO-IMDG):

Not regulated for transport

**Transport in bulk
according to Annex I or II
of MARPOL 73/78 and the
IBC or IGC Code**

Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Label

Classification and labeling have been performed according to regulations.
200-338-0

S-phrases(s)

	Not a hazardous substance or mixture according to EC-directives 67/548/EEC or 1999/45/EC.
S23	Do not breathe gas/fumes/vapour/spray.
S36/37/39	Wear suitable protective clothing, gloves and eye/face protection.
S61	Avoid release to the environment. Refer to special instructions/ Safety data sheets.
S28	After contact with skin, wash immediately with plenty of neutral soap.
S26	In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
S 7/8	Keep container tightly closed and dry.
S35	This material and its container must be disposed of in a safe way.

Hazard symbol and Indication of danger

Not classified as hazardous according to regulatory criteria.

Thailand: Hazardous Substance Act, B.E. 2535

This product does not contain substances listed in Thai Hazardous Substances Act.

Thailand: Notification of Department of Labour Protection and Welfare (List of Hazardous Chemicals)

All components of this product are not listed.

Thailand: Munitions Control Act B.E.2530

All components of this product are not listed.

16. OTHER INFORMATION

Product Literature

Additional information on this and other products may be obtained by visiting our web page.

Revision

Identification Number: 101201352 / A176 / Issue Date: 16.09.2014 / Version: 5.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

TWA	8-hr TWA
US WEEL	USA. Workplace Environmental Exposure Levels (WEEL)

DOW CHEMICAL THAILAND LTD urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here

pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.