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Fresicle® E			28.10.2022 1.4

# INCI name(s)

Triethylhexanoin (and) Pentaerythrityl Tetraethylhexanoate (and) Butylene Glycol (and) Pentylene Glycol (and) Castor oil/ IPDI copolymer (and) Glycerin (and) Caprylic/Capric Triglyceride (and) Hydroxyacetophenone (and) Tocopheryl Acetate (and) Hydroxyethylcellulose (and) Acrylates/C10-30 Alkyl Acrylate Crosspolymer (and) Glyceryl Polyacrylate (and) Sodium Hydroxide

#### **Chemical description**

Aqueous suspension of aliphatic carboxylic esters, polymers, and stabilizing agents

#### **Physical form:**

Colorless droplets suspension

# Molecular weight

Mixture

CASR-No.	Ingredient	Remark
7360-38-5	Propane-1,2,3-triyl 2-ethylhexanoate	
7299-99-2	2,2-Bis[[(2-ethyl-1-	
	oxohexyl)oxy]methyl]propane-1,3-diyl bis(2-ethylhexanoate)	
107-88-0	Butane-1,3-diol	
5343-92-0	Pentane-1,2-diol	
2097847-57-7	Castor oil, polymer with 5-isocyanato-1-	
	(isocyanatomethyl)-1,3,3-trimethylcyclohexane	
56-81-5	Glycerol	
73398-61-5	Glycerides, mixed decanoyl and octanoyl	
99-93-4	4'-Hydroxyacetophenone	
7695-91-2	3,4-Dihydro-2,5,7,8-tetramethyl-2-(4,8,12-	
	trimethyltridecyl)-2H-benzopyran-6-yl acetate	
9004-62-0	Cellulose, 2-hydroxyethyl ether	
139637-85-7	Acrylates/C10-30 Alkyl Acrylate Crosspolymer	
9003-01-4	2-Propenoic acid, homopolymer	
1310-73-2	Sodium hydroxide	
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# Characteristic values

The specifications stated in the paragraphs 'Quality control data' and 'Additional product descriptive data' finally and conclusively describe the properties of the product.

#### **Quality control data**

(Data which is used for quality release and is certified for each batch.)

Test property	Specification	Test method
Appearance	Corresponds to standard	Internal method
Odor	Corresponds to standard	Internal method
pH (as is, 25 °C)	5.0 - 6.0	GB/T 13531.1
Viscosity (RVT sp 5; 20 rpm, 25 °C)	7000 - 15000 cps	Internal method

#### Additional product descriptive data

(Data which is proven statistically but not determined regularly.)

Test property	Specification	Test method
Density (25 °C)	1.000 - 1.200 g/cm3	GB/T 2013

# Storage information

#### Shelf life

12 months

# Storage temperature

Keep the storage temperature between + 15 °C and + 30 °C

# Storage conditions

In original sealed containers and protected from moisture

#### **Additional information**

Because Fresicle™ E is the high concentration of oil droplets, if it is stored at temperature lower than 0 °C, sample may be frozen that will break the droplets. If it is stored at the temperature higher than 40 °C, droplets may coalescence. The appearance of the droplets will change and cannot recovery. Please ensure the temperature required during transportation and storage.





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# Stabilising additives / Auxiliaries

#### **Preservatives**

not present

#### **Antioxidants**

Hydroxyacetophenone; Tocopheryl acetate; Pentaerythrityl Tetra-di-t-butyl Hydroxyhydrocinnamate

#### **Solvents**

not present

#### **Others**

Sodium benzotriazolyl butylphenol sulfonate, Buteth-3, Tributyl citrate

# **General information**

# Raw material basis

Vegetable: (coconut/palm kernel oil)

Petrochemical Synthetic





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# Composition hints for finished product label

# **INCI Components**

INCI Name (US/EU/CN)	Content
Triethylhexanoin	18.0 - 25.0 %
Pentaerythrityl Tetraethylhexanoate	4.0 - 8.0 %
Butylene Glycol	1.0 - 6.0 %
Pentylene Glycol	1.6 - 6.0 %
Castor oil/IPDI copolymer	1.0 - 4.0 %
Glycerin	0.5 - 2.0 %
Caprylic/Capric Triglyceride	0.25 - 1.00 %
Hydroxyethylcellulose	0.05 - 0.20 %
Acrylates/C10-30 Alkyl Acrylate Crosspolymer	0.05 - 0.20 %
Glyceryl Polyacrylate	0.03 - 0.05 %
Sodium Hydroxide	0.005 - 0.020 %

#### **Auxiliaries**

Content
0.2 - 0.7 %
0.1 - 0.3 %
0.01 - 0.05 %
0.00175 - 0.007 %
0.0035 - 0.014 %
0.00025 - 0.001 %

**Water Content** Content

50.0 - 70.0 %

# **Miscellaneous information**

#### Example of use

Fresicle™ E is the oil droplets concentrated suspension. It has transparent appearance and excellent texture, which is easy to be used and can make skin essence product. Recommended dosage is 20-30 % in final formulation.





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### Intended for use as cosmetic ingredient

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